M5 *by* MARGERUM

2024 M5 Estate White Wine

Los Olivos District

34% Marsanne / 32% Grenache Blanc / 15% Roussanne
12% Picpoul Blanc / 7% Viognier

92 POINTS WINEENTHUSIAST

93 POINTS JAMESSUCKLING

M5 is a blend inspired by memory — shaped by wines we've admired and enjoyed, balanced between brightness, depth, and Rhône-style complexity.

VINTAGE CONDITIONS: We will remember the 2024 vintage as long, cool, and with light yields. The quality has been spectacular as we picked in the fall, not in the heat of summer. The season started with a healthy amount of rain at the beginning of the year. This resulted in healthy canopies throughout the growing season. The rain helped initiate a healthy bud break, which occurred earlier than in 2023 by two to three weeks. Favorable weather during the bloom period helped foster a healthy fruit set. Harvest began later than historically and finished late.

WINEMAKING: Each component was fermented separately in neutral French oak barriques, large puncheons, and stainless steel tanks and barrels. Aged on fine lees for 8 months. A small portion of the wine was allowed to go through malolactic fermentation to increase mouthfeel.

COLOR: White gold hues.

AROMAS: An exotic array of white flowers like honeysuckle and citrus blossom mix with white and yellow stone fruits like apricots and nectarines. Lively nuances of honeycomb, almond, white cake and freshly chopped herbs.

PALATE: Both lively and weighty with a very full and circular impression. Energetic and layered with the white and yellow stone fruit tastes magnified. Very pleasurable and fascinating wine that many palates will absolutely adore.

ALC: 13.8% **pH:** 3.5 **TA:** 5.5 g/L

VEGAN · GLUTEN FREE · NO SUGAR ADDED · ADDITIVE FREE · GMO FREE

MARGERUM PHILOSOPHY

- Low sulfur additions
- No color, tannin or flavor additives
- Lightweight glass to reduce our carbon footprint
- Responsibly farmed with a focus on worker health and safety
- We offer cans and kegs to reduce packaging waste and lower our carbon footprint
- Content boxes are made from recycled materials to reduce waste
- 95% of the vineyards we source from are SIP Certified

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